



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3305-1**Job Sheet 191552****Part No:** D3305-1**Job Qty:** 12 pcs**Part Name:** Cushion**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/4/19**Job Tracking No:****Due Date:** 3/26/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV B IPP: A 04.09.07 New issue KJ/JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	12 pcs	3/26/19		0.00	0.00	Purchasing - 1	MAR 26 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	12 pcs	3/26/19		0.00	0.00	Packaging 2 - 1 - B4B	MAR 26 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
120	QC 6	12 pcs	3/26/19		0.00	0.00	QC 6 - 42	
							QC 6 - 9	

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

**Container No:** S166444**Part:** D3305-1**Job No:** 191552**Serial No/Batch:** S166444**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 03/26/19

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				QC 6 - 68	APR 26 2019 68
				QC 6 - 61	9-89
130	Packaging 3-1 - Stock - B4B	12 pcs	3/26/19	0.00 0.00	Packaging 3 - 1 - B4B
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	ST4508 MAY 14 2019
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
140	QC 21 - SA	12 pcs	3/26/19	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
Part Op 110 - (Receive & Inspect for Damage & Mat'l Certs) PO042706 Descriptions: 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release) C2X12 3-5-19					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3305-1P	Cushion	12 pcs (1 ea)	100-Purchasing	S 166443	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3305-1P	12	0	0	
Part Specifications					
Specifications could not be found.					

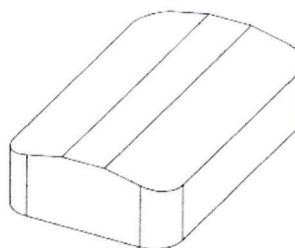
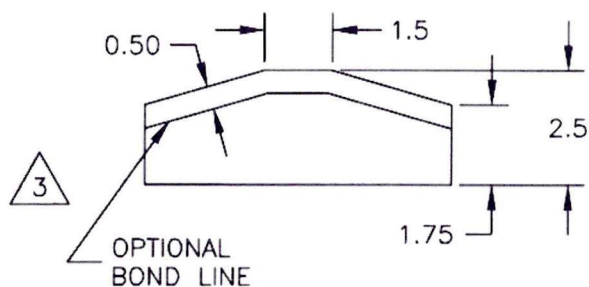
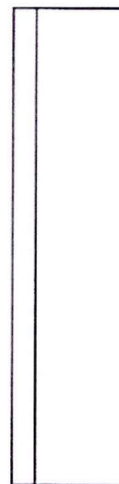
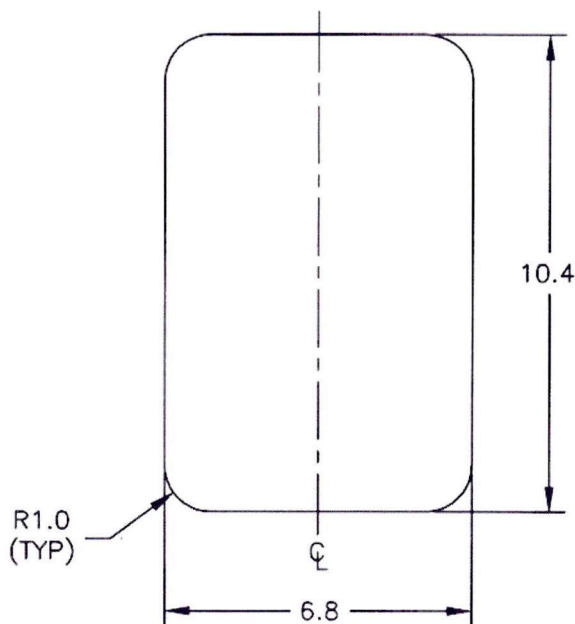
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DART

DESIGN R4	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3305	REV. B SHEET 1 OF 1
DATE 04.10.14		TITLE CUSHION	SCALE NTS
A	04.08.18	NEW ISSUE	
B	04.10.14	ADD BONDING SPEC.	

RELEASED

04.10.15

**D3305-1****D3305-1 NOTES:**

- 1) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT) TO MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2
- 3) CUSHION MAY BE ASSEMBLED BY BONDING A 0.5" PIECE OF FOAM TO A 2.0" PIECE OF FOAM AS SHOWN ABOVE USING 3M 1300 ADHESIVE (0.002" TO 0.010" THICK) I.A.W. MANUFACTURER'S INSTRUCTIONS
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042796



Supplier: AET002-VC
Aerotex Interiors Inc.
2340 PEGASUS WAY NE, UNIT 151
Calgary
AB
T2E 8M5 Canada
Phone: 403 295 8770
Fax: 403 313 0793

Attention: , Scarlett

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042796

PO Date: 3/5/19

Due Date: 3/25/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

revised

E-MAILED
MAR 07 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191552	D3305-1P		Cushion : Various STC's	Firmed	-	3/25/19	12 pcs	0 pcs	12 pcs	\$60.00/pcs	\$720.00
2	191554	D3306-041P		Cover Assembly : Various STC's	Firmed	-	3/25/19	12 pcs	0 pcs	12 pcs	\$90.00/pcs	\$1,080.00
3	191556	D4671-1P		Armrest Cushion : Various STC's As Per Dwg. D4671 Rev. A	Firmed	-	3/25/19	6 pcs	0 pcs	6 pcs	\$90.00/pcs	\$540.00
4	191560	D3756-041P		Cushion : Various STC's receive pcs	Firmed	-	3/25/19	2 Ea	0 Ea	2 Ea	\$750.00/Ea	\$1,500.00
Grand Total:												\$3,840.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



151 - 2340 Pegasus Way NE
Calgary AB T2E 8M5
403-295-8770
info@aerotex.ca
GST/HST Registration No.: 139110308RC0001

Packing Slip

INVOICE TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP TO
DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A1K7

SHIP VIA

FedEx G

INVOICE
DATE

90179
20/03/2019

CURRENCY
CAD

SALES REP
JX

PO NUMBER
042796 ✓

DESCRIPTION	PART NUMBER	QTY
HEAD REST CUSHION AS PER DWG. D3305	D3305-1P ✓	12 ✓
HEAD REST COVER WITH 3 VELCRO CLOSURE AS PER DWG D3306	D3306-041P ✓	12 ✓
ARMREST CUSHION AS PER DWG. D4671 REV. A	D4671-1P ✓	6 ✓
BACK CUSHION AS PER DWG. D3756 REV.C	D3756-041P ✓	2 ✓

1. Organization issuing certificate. Aerotex Interiors Inc., #151-2340 Pegasus Way NE Calgary, AB T2E 8M5		2. CERTIFICATE OF CONFORMANCE				3. Work Order / Contract / Invoice 90179	
4. Customer Name/Address DART Aerospace LTD 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA						5. Purchase Order PO042796	
6. Unit	7. Materials Used for Items	8. Specifications	9. Batch	10. Item	11. Part Number	12. Quantity	13. Status
1	FOAM	UC55FR Polyfoam (4.6 LBS/CU FT)	90038	HEAD REST CUSHION	D3305-1P	12	NEW
14. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG. NO. D3305 Rev. B. 							
15. Signature			16. Title				
			QC Manager				
17. Name							
Jack Poovong			Mar 19, 2019				

DAS
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9-89